

Fixed-Size Fabric Buckle Collar

10-PAGE STEP-BY-STEP SEWING GUIDE

A non-adjustable fabric-covered buckle collar made in 3 stock sizes for selling: Small, Medium, and Large. This guide uses strong box-X reinforcement and practical production-friendly measurements.

SMALL



MEDIUM



LARGE



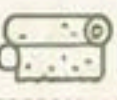
GUIDE OVERVIEW



1. Overview



2. Size Chart



3. Materials + Cutting Chart



4. Prepare the Fabric Strip



5. Cover the Webbing



6. Attach the Male Buckle



7. Attach the Female Buckle + D-Ring



8. Assembly Check



9. Final Measurements



10. Finished Product + QC

STRONG. SECURE. PRODUCTION-FRIENDLY.



Box-X reinforcement at all stress points for maximum strength.



Durable side-release buckle for easy on and off.



Welded D-ring for leash attachment and everyday use.

Size Chart

3 STOCK SIZES FOR A FIXED-SIZE COLLAR

Because this is a fixed-size collar, the finished inside circumference is the true collar size.

SIZE	NECK CATEGORY	FINISHED INSIDE CIRCUMFERENCE	COLLAR WIDTH
Small	10–14 in neck category	12 in	1 in
Medium	14–18 in neck category	16 in	1 in
Large	18–22 in neck category	20 in	1 in

MEASURE THE INSIDE
OF THE CLOSED COLLAR



FINISHED INSIDE
CIRCUMFERENCE



SELLER TIP

Label and sell these collars by finished inside size: 12 in, 16 in, and 20 in.

Materials + Cutting Chart

Use 1-inch hardware and 1-inch webbing for all 3 sizes

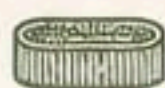
MATERIALS CHECKLIST



- Cotton fabric or light canvas



- Medium fusible interfacing



- 1 in nylon webbing



- 1 in side-release buckle set



- 1 in welded D-ring



- Matching thread



- Fabric clips or pins



- Iron, ruler, fabric marker, scissors



- Sewing machine



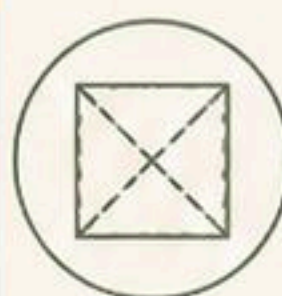
CUTTING CHART

Size	Webbing	Fabric Strip	Interfacing
Small	16 in x 1 in	17 in x 4 in	17 in x 4 in
Medium	20 in x 1 in	21 in x 4 in	21 in x 4 in
Large	24 in x 1 in	25 in x 4 in	25 in x 4 in



WHY THE FABRIC IS 1 INCH LONGER

The extra 1 inch lets you fold both short ends inward by 1/2 inch for clean edges.



STITCHING

Use a 3,0 mm straight stitch and sew a strong box-X at hardware stress points.

Prepare the Fabric Strip

FUSE, FOLD, AND PRESS BEFORE ADDING THE WEBBING

- 1** Fuse interfacing to the wrong side of the fabric strip.



- 2** Fold each short end inward by 1/2 in and press.



- 3** Fold both long edges toward the center and press.



- 4** Fold the strip in half lengthwise to create a wrap for the webbing.



STRIP LAYERS (SIDE VIEW)

Wrong side with interfacing



Long edges folded to the center



Short ends folded in by 1/2 in



Folded in half (lengthwise)



PRESSING TIP

A crisp press line makes wrapping the webbing faster and cleaner.

Cover the Webbing

WRAP THE PRESSED FABRIC AROUND THE WEBBING AND TOPSTITCH



1 Place the webbing in the center of the prepared fabric strip.

2 Wrap the folded fabric tightly around the webbing.

3 Clip the wrapped strip in place.

4 Topstitch both long edges, about 1/8 in from the edge.



WEBBING CENTERED INSIDE



NEAT DOUBLE TOPSTITCHING

RESULT



You now have a clean fabric-covered collar strap with hidden raw edges.

Attach the Male Buckle

SECURE ONE END WITH A STRONG BOX-X STITCH

- 1** Slide one end of the covered strap through the male buckle slot.



- 2** Fold the tail back by 1.5 in.



- 3** Clip or hold the fold flat.



- 4** Sew a 1 in x 1 in box with an X through all layers.



1.5 in fold-back

1 in x 1 in
box-X
reinforcement

Keep the strap flat — no twist

STRENGTH TIP



Backstitch at the start and end of the box-X for extra security.

Attach the Female Buckle + D-Ring

THREAD THE LAST END CORRECTLY BEFORE SEWING THE FINAL BOX-X

STEP 1

Slide the D-ring onto the strap end.



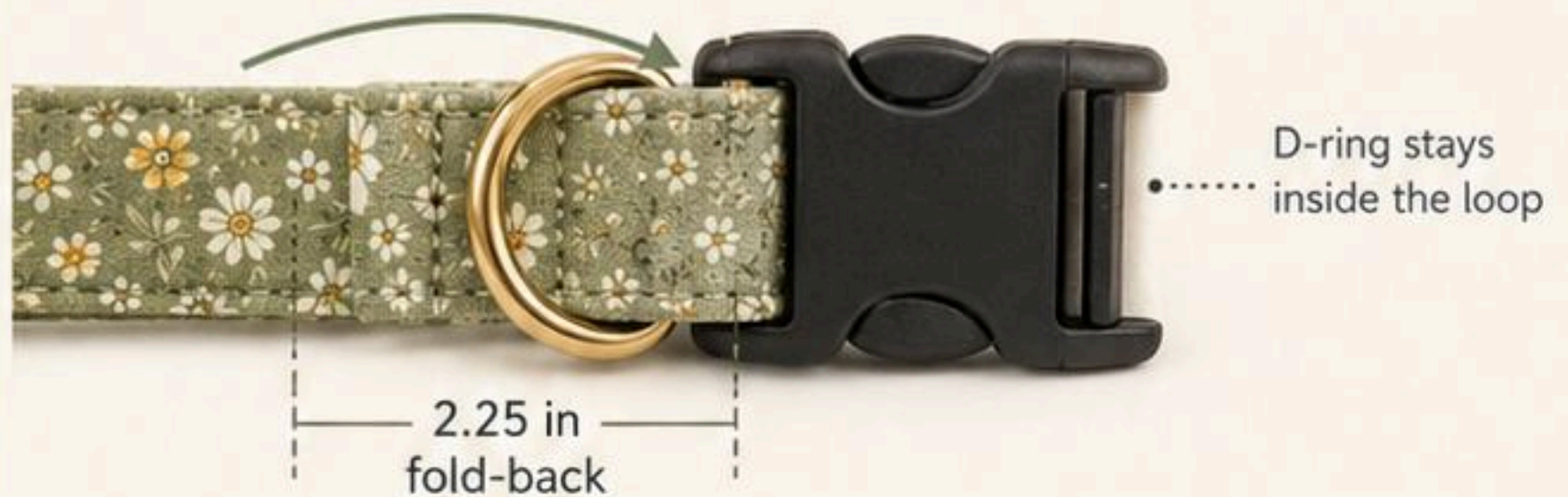
STEP 2

Pass the strap end through the female buckle slot.



STEP 3

Fold the tail back by 2.25 in so the D-ring sits in the loop.



STEP 4

Sew a 1 in x 1 in box-X through the folded tail.



Keep all hardware facing the same direction.

CHECKPOINT



Before sewing, snap both buckle halves together and confirm the collar is not twisted.

Assembly Check

CLOSE THE BUCKLE AND INSPECT THE COLLAR
BEFORE FINAL MEASURING

FRONT VIEW



BACK VIEW



QC CHECKLIST

- ✓ 1. Buckle closes securely
- ✓ 2. No twist in the strap
- ✓ 3. D-ring moves freely
- ✓ 4. Both box-X seams are straight
- ✓ 5. Topstitching is neat along both long edges
- ✓ 6. No raw edges are visible

WHAT TO LOOK FOR



Correct buckle direction



Centered strap



Smooth edge stitching



If the collar is twisted, unpick the last hardware seam and rethread before selling or using.

Final Measurements

MEASURE THE INSIDE CIRCUMFERENCE OF THE CLOSED COLLAR

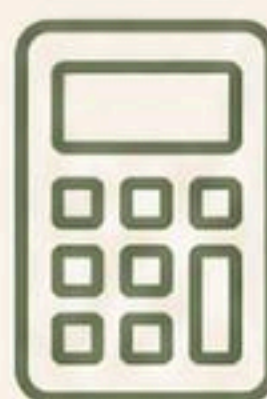


Do not measure edge to edge while open



Size	Target Finished Inside Circumference
Small	12 in
Medium	16 in
Large	20 in

GUIDE FORMULA



Finished size depends on webbing length and hardware fold-backs. Use these target measurements for this guide.



PRACTICAL ADJUSTMENT

If your sample is too long, increase the fold-back slightly.
If it is too short, reduce the fold-back slightly.

Finished Product + QC

YOUR FIXED-SIZE FABRIC BUCKLE COLLAR IS READY

SMALL



MEDIUM



LARGE



QC CHECKLIST

- ✓ Box-X stitched at both hardware points
- ✓ Buckle snaps open and closed cleanly
- ✓ D-ring is welded and secure
- ✓ Inside circumference matches the size chart
- ✓ Topstitching is straight and even
- ✓ Fabric is smooth with no puckering
- ✓ No raw edges visible

SELLER NOTES



- ◆ Stock this pattern in 3 finished sizes: 12 in, 16 in, and 20 in.
- ◆ List the collar as fixed-size and note the exact inside circumference.

CARE



Spot clean or gentle wash.
Air dry flat.

THANK YOU FOR SEWING WITH CARE!

Your handmade collars bring comfort, style,
and joy to every furry friend. ♥